

ESPECIFICAÇÕES MERCADO INTERNO E EXTERNO

Flash Kraft

Testes	Limites	Gramaturas															Unidades	Métodos
		70	75	80	85	90	95	100	110	115	120	125	145	150	160			
Gramatura	Mínimo	67,2	72,0	76,8	81,6	86,4	91,2	96,0	105,6	110,4	115,2	120,0	139,2	144,0	153,6	g/m ²	P02-IPA-4-206	
	Máximo	72,8	78,0	83,2	88,4	93,6	98,8	104,0	114,4	119,6	124,8	130,0	150,8	156,0	166,4			
Tração	Longitudinal	Mínimo	6,8	7,3	7,3	8,4	8,9	9,3	9,5	10,5	10,7	11,0	11,5	12,7	13,0	kgf/15mm	P02-IPA-4-217	
	Transversal	Mínimo	3,2	3,4	3,5	3,9	4,2	4,4	4,5	4,9	5,0	5,0	5,5	6,4	6,5			
Rasgo	Longitudinal	Mínimo	68,0	72,0	80,0	90,0	94,0	96,0	98,0	116,0	120,0	135,0	140,0	165,0	170,0	gf	P02-IPA-4-202	
	Transversal	Mínimo	80,0	84,0	98,0	102,0	108,0	112,0	116,0	130,0	140,0	150,0	160,0	210,0	220,0			
Arrebentamento	Mínimo	1,8	1,9	1,9	2,1	2,3	2,4	2,6	2,9	3,0	3,1	3,4	3,9	4,0	4,0	kgf/cm ²	P02-IPA-4-201	
Umidade	Mínimo	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0	%	P02-IPA-4-207	
	Máximo	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5			
Resistência ao Ar	Mínimo	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	s/ 100ml	P02-IPA-4-204	
	Máximo	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0	40,0			
Cobb _{30s}	Máximo	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	gH ₂ O/m ²	P02-IPA-4-205	